



## Characteristics of materials

### Metals

#### *Non-ferrous*

Colour

m.p.

Properties

Uses

Availability

#### *Aluminium alloy*

Silver white

700°C

Soft, weak, light, ductile, easy to pour, cast and machine, conducts heat and electricity easily; easy to work by hand

Boats, aircraft, engine components, saucepans, foil for packaging, drinks cans, window frames

Ingot (pure aluminium comes in sheet, bar, rod, angle, tube)

#### *Copper*

Reddish pink / brown

1100°C

Very malleable, ductile, tough; good conductor; dense; easy to work

Electrical cables and conductors, water pipes

Bar, rod, sheet, tube, ingot

#### *Brass*

Yellow

980°C

Resists corrosion, dense, fairly hard, strong, malleable, good conductor, casts well, easy to machine

Locks, taps, castings, forgings, decorative metalwork

Bar, rod, sheet, tube, ingot, angle

#### *Silver*

Silver

960°C

Soft, weak, dense, very malleable, high conductivity; easy to work by hand; very expensive

Jewellery, specialist electrical wiring

Wire, sheet, ingot

#### *Ferrous*

##### *Mild steel*

Grey

1400° C

Strong, ductile, tough, fairly malleable; cannot be hardened or tempered; very dense, poor electrical conductor; cheap

General purpose building work; nuts, bolts, screws, tubular furniture, car bodies

Wire, bar, tube, rod, sheet, angle, girders, nuts and bolts



## **Carbon steel**

Dark grey

1400°C

Very malleable, ductile, tough; good conductor; dense; easy to work

Tools

Small bars, rod and strips

## **Plastics**

### ***Thermoplastics***

**Common name (Abbreviation)**

**Properties**

**Uses**

**Availability**

### ***Low density polythene (LDPE)***

Wide range of colours, flexible, soft, durable, translucent / waxy, weatherproof, tough at low temperatures, easy to process, cheap, excellent chemical resistance

Squeezy bottles, toys, wrapping films, cheap kitchenware, carrier bags, high frequency insulation

Powders, granules, sheet, film

### ***High density polythene (HDPE)***

Wide range of colours, stiff, hard, tough, easy to process, cheap, excellent chemical resistance

Buckets, bowls, milk crates, chemical drums, quality kitchen ware, cable insulation

Powders, granules, sheet, film

### ***Polyvinyl chloride (PVC)***

Wide range of colours, rigid or flexible, durable, weatherproof, strong, electrical insulator

Electrical insulation, plumbing fittings, pipes and gutters, roof materials

Powder, granules, extrusion, sheet

### ***Poly-propylene (PP)***

Very tough and resistant to fatigue

Chairs, sterilisable hospital equipment, suitcases, car accelerator pedals, hinges, food packaging

Powder, granules, sheet

### ***Expanded polystyrene (foamed) PS (expanded)***

White, light, good insulator, absorbs shocks but crumbles easily, gives off poisonous gas when burned

Heat and sound insulation, packaging, buoyancy in canoes and small boats

Sheets and beads

### ***Acrylic/perspex (PMMA)***

Hard, stiff, very durable, polishes well, many colours available or clear, very tough

Signs for shops, aircraft canopies, double glazing, baths, displays (instead of glass)

Sheet, rod and tubes

### ***Polyamide/nylon (PA)***

Hard, tough, wear resistant, self-lubricating, fatigue and creep resistant

Bearings, gear wheels, clothing packaging

Powder, chips, rod, tube, sheet



### **PET (PET)**

Light, sparkling 'crystal clear' appearance, very tough  
Packaging (drinks bottles), in clothing, duvet and anorak fillings  
Powder, pellets, fibre

### **Thermosetting plastics**

**Common name (Abbreviation)**

**Properties**

**Uses**

**Availability**

### **Polyester resin (PR)**

Stiff, hard, brittle; much stronger when laminated with glass or carbon fibres  
Boats, canoes, chairs, encapsulating electronics  
Powder, chips, rod, tubes, sheet

### **Epoxy resin (ER)**

Good insulator and adhesive  
Two part glues for metals and woods  
Powder, pastes

### **Melamine formalde-hyde (MF)**

Strong, hard, heat resistant  
Kitchen work surfaces, good quality plastic cups and plates  
Sheet, powder, granules

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Kitchen work surfaces, good quality plastic cups and plates  
Sheet, powder, granules

### **Urea formalde-hyde (UF)**

White, strong, tough, attractive to look at  
Good quality electrical fittings  
Powder, granules

### Wood properties table

Category	Types/examples	Description/properties	Uses
<b>Natural</b>	<b>Softwoods</b> <i>Pine</i> <i>Cedar</i> <i>Yew</i>	Light – mid brown. Coniferous trees. Fast growing. Open grain. Cost – moderate.	Indoors and outdoors. Fences. Moderate costing. Furniture.
	<b>Hardwoods</b> <i>Oak</i> <i>Teak</i> <i>Mahogany</i>	Mostly dark coloured. Deciduous trees. Slow growing close grain. Cost – expensive.	Indoors and outdoors. High quality furniture. Window frames.
<b>Manufactured boards</b>	Laminated chipboard Wood chippings glued together with a plastic finish.	A range of colours. No grain. Cost – cheap.	Used indoors. Cheap furniture. Work surfaces.
	<b>Medium density fibreboard (MDF)</b> Wood fibres glued and compressed together.	Light brown colour. No grain. Cost – cheap.	Used indoors Moderate costing. Furniture. Children's toys.